

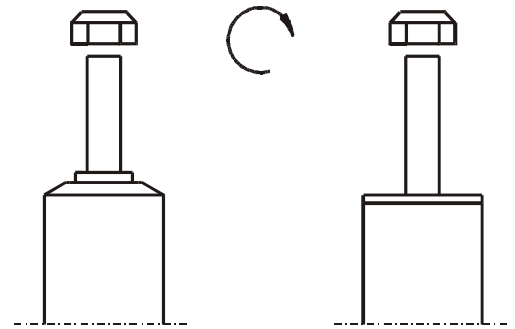
# E4-WM5-Y197A00

## MOUNTING INSTRUCTION



### - list of torques

	M 8	M 10	M 12	M 14	M 16	Thread
	13	25	45	72	110	Torque Nm
	10	19	34	54	83	Torque ft lb



DO NOT USE IMPACT TOOLS FOR LOOSENING OR TIGHTENING FASTENERS, BECAUSE THIS MAY DESTROY THE THREADS. SELF- LOCKING NUTS MUST ONLY BE **USED ONCE!**

**ALL DRAWINGS ARE GENERALIZED!  
BRACKETS, ETC. SPECIFIC TO  
STRUT ARE NOT SHOWN!**

### Remove

Place vehicle on a chassis hoist, lift it, remove wheels and wheelhouse liner.



***The lower control arm must be supported by suitable means!***

Remove top and bottom fixing mount from support bearing.

Remove shock absorber and original mounting parts.

### Install

Fit BILSTEIN and/ or original mounting parts in BILSTEIN shock absorber in reverse sequence of removal. Dust covers usually are delivered by BILSTEIN, if not the original dust covers must be used.

Fit BILSTEIN shock absorber to the vehicle in reverse sequence of removal.

All rubber- mounted strut/ damper attachments must not be fully tightened until AFTER the suspension system is loaded (wheels on the ground). Other mounting fasteners (for example brackets) must be securely tightened BEFORE load is placed on the suspension system.

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