## E4-WM5-Y291A00 MOUNTING INSTRUCTIONS



## Removal

Before removing shock absorbers the air spring must be exhausted by using Star- dignostic unit. Error files can be read by Star- dignostic unit.

A special fitting tool is been required!

Place vehicle on a chassis hoist, lift it and remove wheel



The lower control arm must be supported by suitable means!

Remove top and bottom mount.

Remove complete shock absorber and original mounting parts.

## **Fitting**

Fit BILSTEIN and/ or original mounting parts on BILSTEIN <u>shock absorber</u> in reverse sequence to removal.

Original control bar, positioned between level sensor and stabiliser, must be replaced by control bar delivered by BILSTEIN

Fit BILSTEIN shock absorber to the vehicle in reverse sequence of removal.

All rubber- mounted strut/ damper attachments must not be fully tightened until AFTER the suspension system is loaded ( wheels on the ground). Other mounting fasteners ( for example brackets) must be securely tightened BEFORE load is placed on the suspension system.

All self- locking nuts must be replaced. Tightening torques see list

Tabelle						List		
Gewinde	М8	M 10	M 12	M 14	M 16	Thread		
Anzugsmoment Nm	13	25	45	72	110	Torque Nm		
NIII	10	19	34	54	83	Torque ft lb		

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