

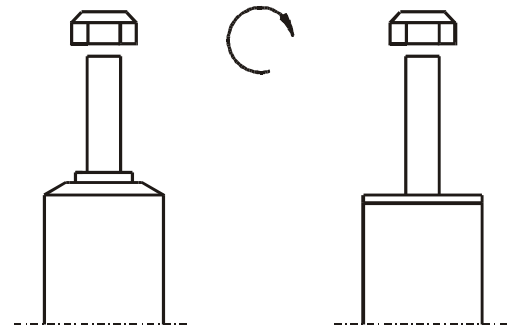
E4-WM5-Y197A00

MOUNTING INSTRUCTION



list of torques

| | M8 | M 10 | M 12 | M 14 | M 16 | Thread |
|--|----|------|------|------|------|-----------------|
| | 13 | 25 | 45 | 72 | 110 | Torque Nm |
| | 10 | 19 | 34 | 54 | 83 | Torque ft lb |



Remove

Place vehicle on a chassis hoist, lift it, remove wheels and wheelhouse liner.



The lower control arm must be supported by suitable means!

Remove top and bottom fixing mount from support bearing.

Remove [shock absorber](#) and original mounting parts.

DO NOT USE IMPACT TOOLS FOR LOOSENING OR TIGHTENING FASTENERS, BECAUSE THIS MAY DESTROY THE THREADS. SELF- LOCKING NUTS MUST ONLY BE **USED ONCE!**

**ALL DRAWINGS ARE GENERALIZED!
BRACKETS, ETC. SPECIFIC TO
STRUT ARE NOT SHOWN!**

Install

Fit BILSTEIN and/ or original mounting parts in BILSTEIN shock absorber in reverse sequence of removal. Dust covers usually are delivered by BILSTEIN, if not the original dust covers must be used.

Fit BILSTEIN shock absorber to the vehicle in reverse sequence of removal.

All rubber- mounted strut/ damper attachments must not be fully tightened until AFTER the suspension system is loaded (wheels on the ground). Other mounting fasteners (for example brackets) must be securely tightened BEFORE load is placed on the suspension system.

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